

Stay Fresh® Antimicrobial Technology Overview

November, 2011

What is Stay Fresh®?



A breakthrough technology providing highly effective and extraordinarily durable antimicrobial textile protection

- ✓ Superior antimicrobial/antifungal efficacy at low cost
- Controls odor and staining due to microbes; clothing stays fresher longer
- ✓ Biocompatible uses the same active that the human body produces to defend itself from bacterial invaders: hydrogen peroxide
- ✓ Long lasting independent lab analysis confirms that that fabric treated with HP and Stay Fresh binder lasts through 75 laundering cycles



- Easy to use—co-applied with softener in finishing stage. No line modifications, no added process costs
- ✓ Environmentally friendly technology—the only antimicrobial technology containing HP approved by US EPA for imparting antimicrobial preservation of textiles (EPA Registration No. 87358-1)

This document has been prepared to assist in technology evaluation. Data presented herein were collected using standard laboratory methods and are presented solely to substantiate the efficacy of Stay Fresh technology. Display of data is not intended to be a public health claim.



Stay Fresh Market Opportunity



Increasing Need

Consumers have moved to short-cycle, cold-water washes to save energy and wear and tear on clothing and other fabrics, but this leaves bacteria and viruses largely intact¹

- 140° F water will sanitize laundry. However, only 5 percent of consumers use hot water for laundry.
- Bacteria can easily survive the average 28-minute drying cycle.

Consumer Receptivity

Research shows that consumers are willing to pay a premium for clothing that stays fresher, longer²

- Nearly half (48%) including more than half of male consumers (51%) reported that they would be <u>willing to pay more</u> for clothing containing freshness-enhancing treatments
- The study found that the freshness-treated garments that men would be most interested in purchasing are shirts and tops (44%), socks (44%), and pants and slacks (42%)

Inventory Preservation

Prevent fungal contamination of inventory during storage and transit



¹ Professor Charles Gerba, University of Arizona

² Taylor Nelson Sofres, survey of 2,000 U.S. adults between the ages of 18 and 64 (Margin of error of one percent)

Environmentally Friendly Chemistry



Binder + active agent

- Active agent is hydrogen peroxide: H₂O₂
 - − Degrades to water and oxygen (gas): no dangerous decomposition products. $2H_2O_2 \rightarrow 2H_2O + O_2$ (gas)
 - Used by human cells to destroy bacterial invaders (phagocytosis process), is produced naturally in the mouth, and is naturally present in honey and in milk as a preservative
 - Hydrogen peroxide is known to be effective against a wide variety of pathogenic species, including bacteria, yeasts, fungi, viruses, and spores¹
- Hydrogen peroxide is sequestered in an inert binder phase that is composed of zinc oxides / hydroxides (agents used in diaper rash creams, sunscreen products and in tooth cements)



¹ Not evaluated or approved by EPA

Bacterial Species Associated with Odor and Skin Surface

Sweat associated:

Micrococcaceae
Aerobic diphtheroids
Propionibacterium acne
Corynebacterium xerosis

Skin associated:

Staph. aureus Staph. epidermidis K. pneumoniae P. vulgaris

Fabric discoloration associated:

Bacillus genera
Micrococcus genera

Incontinence associated:

E. coli
Salmonella
Enterococcus faecalis

Foot-odor associated:

Staphylococci and aerobic
Corvneform bacteria



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Hydrogen Peroxide Provides Broad Spectrum Efficacy*

| | Bacteria | ATCC # | % Kill unlaundered | % Kill after 25x HL |
|---------------------------|----------------------------|-------------|--------------------|------------------------|
| Common pathogens | Staphylococcus aureus | 6538 | >99.999% | >99.999% |
| | Staphylococcus epidermidis | 12228 | >99.999% | >99.999% |
| | Enterococcus faecium | 19434 | >99.999% | >99.999% |
| | Escherichia coli | 15597, 8739 | >99.999% | >99.999% |
| | Pseudomonas aeruginosa | 15442 | >99.999% | >99.9% |
| | Klebsiella pneumoniae | 4352 | >99.999% | >99.999% |
| | Streptococci | 10096 | >99.999% | >99.99% |
| Resistant species | MRSA | BAA-44 | >99.999% | >99.999% |
| | VRE | 51299 | >99.999% | >99.999% |
| Associated with body odor | Corynebacterium diptheriae | 43145 | >99.999% | >99.999% |
| | Micrococcus luteus | 21102 | >99.999% | >99.99% |
| | Proteus vulgaris | 13115 | >99.999% | >99.999% |

^{*}Test Method: AATCC Method 100; 25 hot water laundering cycles

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Material Preservation

Stay FreshAntimicrobial

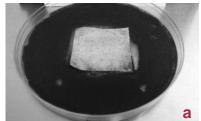
Stay Fresh provides strong antifungal protection, helping prevent loss of inventory or goods in transit

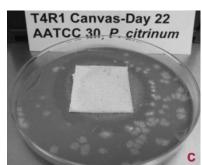
- Figures a & b: Aspergillus niger (a black mold). Testing per AATCC method 30 (iii). Shown at 8 days.
- Figures c & d: Penicillium citrinum (bluish-green fungi). Testing per AATCC method 30. Shown at 22 days.
- Figures e & f: Cladosporium sph.(dark green to black on front, black on back). Shown at 14 days.

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Stay Fresh treated fabric

Treated canvas day 8, AATCC method 30, *A. niger*

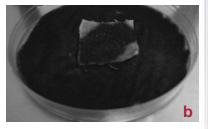


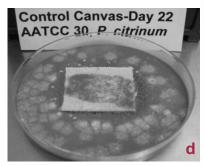




Identically tested controls

Control canvas day 8, AATCC method 30, *A. niger*







Competing Technologies Key Limitations



Silver / Copper

(e.g., Agion®, AlphaSan®, Silpure®, SmartSilver®, Cupron®)

Expensive

- Can induce discoloration
- Leaching agent (environmental concerns)
- Depletes over time

Triclosan

(e.g., Microban®, Ultra Fresh®)

Leaching agent (environmental concerns)

- Degradation product concerns (can produce dioxins)
- Suspected endocrine disruptor
- Growing public concern
- Potential future regulatory limitations

Cationic Treatments

(e.g., Aegis[®], Purista[®], Biosafe[®], BioShield[®])

- Cations combine with anionic dyes and detergents
- Antimicrobial agent can be blinded by detergent
- Light color textiles can discolor in laundering



Competitive Comparison



Stay Fresh offers a superior performance, price and safety profile

| Characteristic | Stay Fresh | Silver | Triclosan | РНМВ | Silane Quat |
|--------------------------|--------------------------------|------------------------|---------------------------|------------------------|----------------|
| Effectiveness | High | High | Medium | Medium | Low |
| Durability to laundering | High | Medium/Low | Medium | Low | Low |
| Discoloration issues | No | Probable | No | Probable | Probable |
| Environmental fate | Active turns to water + oxygen | Depletes into effluent | Can degrade to dioxins | Depletes into effluent | Bound silane |
| Economics | Low cost | Expensive | Medium cost | Medium cost | Medium cost |

Stay Fresh® Summary



- Unique technology
- Rapid acting, long lasting, antimicrobial
- Highly effective against even problematic bacteria
- ✓ Not easily blocked by organics (e.g., perspiration, blood, urine)
- Environmentally sound
 - Environmentally friendly chemistry
 - Long lasting treatment, enhanced freshness even when washed at lower temperatures
 - Enhances textile life—brighter colors, whiter whites, no bacterial staining
- Simple to apply
- ✓ Highly cost effective relative to other antimicrobials

